
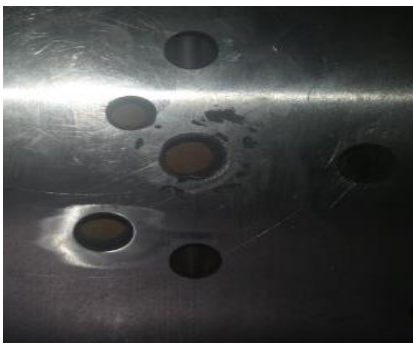
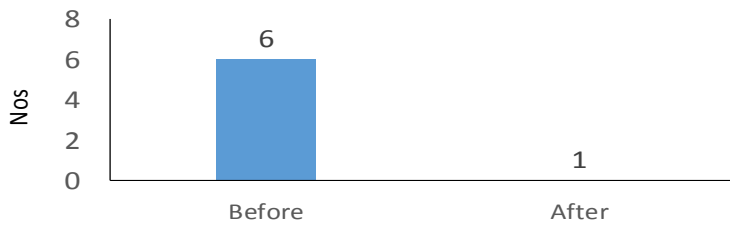


ADVIK	TPM CIRCLE NO :-	5	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :-	Unique	LOSS NO./STEP									
Plant : P9	DEPT :	M.E	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL : A316	CELL NAME :	Oil Pump	MACHINE STAGE:	Flushing M/c			OPERATION:	Oil Flushing				
KAIZEN THEME :	KAIZEN IDEA :	Strong Fixture Design						BENCHMARK:	6 Time			
To Reduce the Cleaning time of A316 Flushing Machine	TARGET:							0 nos				
PROBLEM PRESENT STATUS :	COUNTERMEASURE:	To Change the Design of Fixture Kidney Hole						KAIZEN START:	12.02.18			
We are facing huge oil leakage Problem in flushing station, Approx 6 Time in a shift	TARGET DATE:							26.02.18				
	KAIZEN FINISH:							14.02.18				
	TEAM MEMBERS:							Pushpender Rawat				
								Jasbir Kumar				
								Vivek Sharma				
WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:-									
<p>Why 1 : We are facing huge oil leakage Problem in flushing station.</p> <p>Why 2 : Thru fixture kidney hole</p> <p>Why 3 : Weak Design</p>			Operator Moral Increase Productivity Increase									
ROOT CAUSE:-	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
Weak Design		SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS						
REGISTRATION NO.: P9/JH/2018/007		1	All	26-Feb	M.E	Completed						
DATE: 23.3.18												
REGISTERED BY: Bipin Dixit		HD SCOPE INFORMATION IN OTHER PLANT										
MANGERS SIGN: Mr. Amreesh Chauhan		SR. NO.	PLANT	WHEN	WHOM	STATUS						