

AUIII														
AD▼IK	TPM CIRCLE NO :-	5	ACTIVITY	KK	QM	PM	JН	SHE	ОТРМ	DM	E & T	IZATZEN IDEA		
AD VIK	TPM CIRCLE NAME :	Unique	LOSS NO./STEP									KAIZEN IDEA SHEET		
Plant : P9	DEPT :	M.E	RESULT AREA	С	Q	P	P, C	S	M, D	P, C	M	SHEET		
CELL: A316	CELL NAME :	LL NAME : Oil Pump MACHINE STAGE: Flushing M/c							OPERATION: Oil Flushing					
KAIZEN THEME:	KAIZEN IDEA:													
To Reduce the Cleaning time of A316	Strong Fixture Design								MARK:		6 Time			
Flushing Machine								TARGE	T:		0 nos			
PROBLEM PRESENT STATUS:	COUNTERMEASURE:							KAIZEN	START:		12.02.18			
	m in To Change the Design of Fixture Kidney Hole								T DATE:		26.02.18			
flushing station, Approx 6 Time in a shift								KAIZEN FINISH: 14.02.18				14.02.18		
								TEAM MEMBERS: Pushpender Rawat						
								Jasbir Kumar						
								Vivek Sharma						
WHY-WHY ANALYSIS:	BEFORE AFTER							BENEFITS:-						
Why 1: We are facing huge oil leakage								Operator Moral Increase						
Problem in flushing station.									Productivity Increase					
							allilares							
Why 2: Thru fixture kidney hole			Million	The same of										
AND O MALLO						Mary!	KAIZEN SUSTAINANCE							
Why 3: Weak Design								WHAT TO DO: Point Add in JH Check Sheet						
	0							HOW TO DO. Manual						
								HOW TO DO: Manual						
	A													
								FREQUENCY: Daily						
ROOT CAUSE:-	RESULTS:								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
Weak Design									CELL/					
								SR.NO.	T	TDC	RESP.	STATUS		
DECICED ATMONING								1	All	26-Feb	M.E	Completed		
REGISTRATION NO.: P9/JH/2018/007	8	6												
	6								WE GOOD WEDD MATION IN OTHER TO A THE					
DATE: 23.3.18	SO 4							HD SCOPE INFORMATION IN OTHER PLANT						
REGISTERED BY: Bipin Dixit	2				1			SR. NO.	PLANT	WHEN	WHOM	STATUS		
MANGERS SIGN: Mr. Amreesh Chauhan	0 -	Before		A	fter									
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018								<u> </u>		<u> </u>				